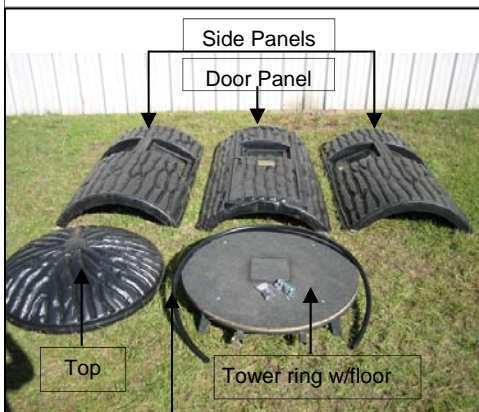




GX-4 Blind Assembly Instructions

<p style="text-align: center;"><u>Parts List</u></p> <p>1—door panel 2—side panels 1—top 1—tower ring w/floor 1—9' piece of 1" pipe ring 41—#8 x 3/4" SEM screws 32—#8 speed nuts 5—1" EMT straps 2—#2 x 1/2" self drill screw 2—1 1/4" Phillips head tapping screws</p> <p style="text-align: center;"><u>Tools Needed</u></p> <p>Power drill #8 Phillips head for drill 9/16" socket Ratchet wrench Pliers (to hold speed nuts)</p>	<p>#8 x 3/4" SEM screws</p> <p>Speed Nuts</p> <p>Screw Cap</p> <p>1" EMT Strap</p> <p>1 1/4" Phillips head tapping screws</p> <p>#2 x 1/2" self tapping screw</p>
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9' piece of 1" pipe ring
Blind pieces with tower ring



1. Loosen the four floor bolts with 9/16" socket wrench.



2. Side panel with door should be aligned with the center of door to the center of ladder brackets.



3. Insert bottom lip of blind between 3/4" plywood floor & tower ring.



4. Door aligned with ladder brackets



5. To secure position of door panel install a 3/4" SEM screw through the bottom right side of panel into the edge of plywood floor as shown.



6. Insert second panel the same as first.



7. Overlap panels as shown and insert 3/4" SEM screw starting at bottom position first.



8. After screw penetrates both panels place speed nut over screw and keep turning until nut pulls tight (use pliers to hold speed nut).



9. Repeat steps 7 and 8 at the top of panel.



10. Add third panel and repeat steps 7 through 8



11. Next, screw remaining screw locations on all three seams.



12. Install inner ring against bottom windows.



13. Start at door and work around using 1" EMT straps, screws and speed nuts.



14. Penetrate predrilled hole in door frame with 1 1/4" Phillips head tapping screw and place EMT strap over screw.



15. Place pipe end against door frame and pull EMT strap tight with speed nut (Use pliers to hold speed nut while tightening).



16. Install EMT strap at each seam location keeping pipe against bottom of windows.



18. Install final door EMT strap same as first one. Make sure pipe is pushed firmly against the wall all the way around and trim end to fit if necessary.



19. Install #2 x 1/2" self tapping screw through EMT strap into pipe.



20. Place roof on top of blind.



21. Secure with 3/4" SEM screw and speed nut, use 3 screws per side panel.



22. Place rubber screw caps on all screw points.



23. Lay blind on it's side and retighten tower ring bolts.



24. Secure panel bottom lip to plywood floor using 3/4" SEM screws. Use 3 screws per panel



25. Blind assembly complete.